





Replacing a Center Latch

TOOLS REQUIRED

Cordless drill
1/4" & 3/16" drill bits
Rivet gun, Hammer, Punch
Side Cutters

OTHER RESOURCES

Videos are also available on our web site on how to replace a corner brace.

Photo #1

Open the sports shelter up, in a dry easy to work area. Prepare the latches to be removed by pulling back any fabric and pulling the stretchy rubber part of the latches to one side.

Photo #2

Using a drill with a 1/4" sharp drill bit, drill the rivet head off the rivet that is holding the center latch onto the frame. Do this for both rivets.

Photo #3

After drilling off both heads of the rivets, see if the latch will slide off the rivets. If so, skip to step #4, if not continue to step #3a.

3a. Using the 3/16" drill bit, drill out the rivet till you reach the aluminum frame. If the latch is still on after drilling out both holes pull the latch off with pliers.

Photo #4

Cut any remaining rivet left with side cutters as close to the center connector as possible.

4a. Hammer the rest of the rivet into the aluminum frame and drill out the hole with the 3/16" drill bit so that it's clean.

Photo #5

Place the rivet through the latch then through the holes in the center connector and aluminum frame. **MAKE SURE THE RUBBER PART OF THE LATCH IS ORIENTED CORRECT WAY**

Photo #6

Place the rivet gun on the rivet and squeeze all the way down once and then squeeze until the rod inside the rivet comes out or is loose enough to remove. Do this for both rivets.

For further information on how to replace a broken corner brace please visit our website video gallery and click on "corner brace replacement" video.

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